# NŪMODE

BY ARKANSAS LIGHTING
THE FUTURE OF FINISHES



#### Customizable

There are many standard finishes available for quick turnaround. Ask about custom finishes for your special project.



#### Durable

This finish is tough! We back this finish with a 10-year indoor warranty, unbeatable within the industry.



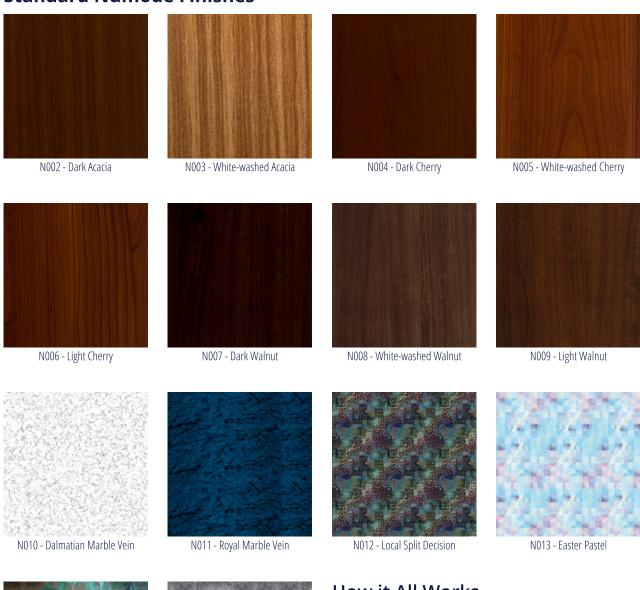
#### Hygienic

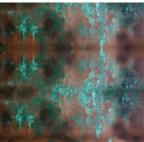
Unlike typical finishes, Nūmode is ready for the Covid era in a commercial setting. Any standard cleaning chemical can be applied multiple times daily.



P4411A Series Shown in N007 - Dark Walnut

## **Standard Nūmode Finishes**









N015 – Lunar Erosion

## **How it All Works**

The image is first printed onto a transfer paper via inkjet technology. The part is then powder coated with the unique powder that is ready to accept the dye. Finally, it is put into a heat press where the temperatures reach almost 400 degrees. While being subjected to extreme heat and pressure, the dyes from the transfer paper turn into a gas, are pressed into the surface of the metal, and then solidify. Once out of the press, the dyes cool and they are permanently infused within the powder coating on the part.

# Arkansas Lighting and the Nūmode Process

The heart of the process is dye sublimation and powder coating, which are two very mature technologies which have been blended in a patented technique to chemically bond the dye into the powder coated particles. This solution is often used outdoors in architectural settings even in coastal areas. In an indoor setting, this finish is nearly indestructible.

To put it succinctly, it is a decorative finish placed on and saturated into aluminum or metal. There by giving Arkansas products a new mode, a NūMODE.

